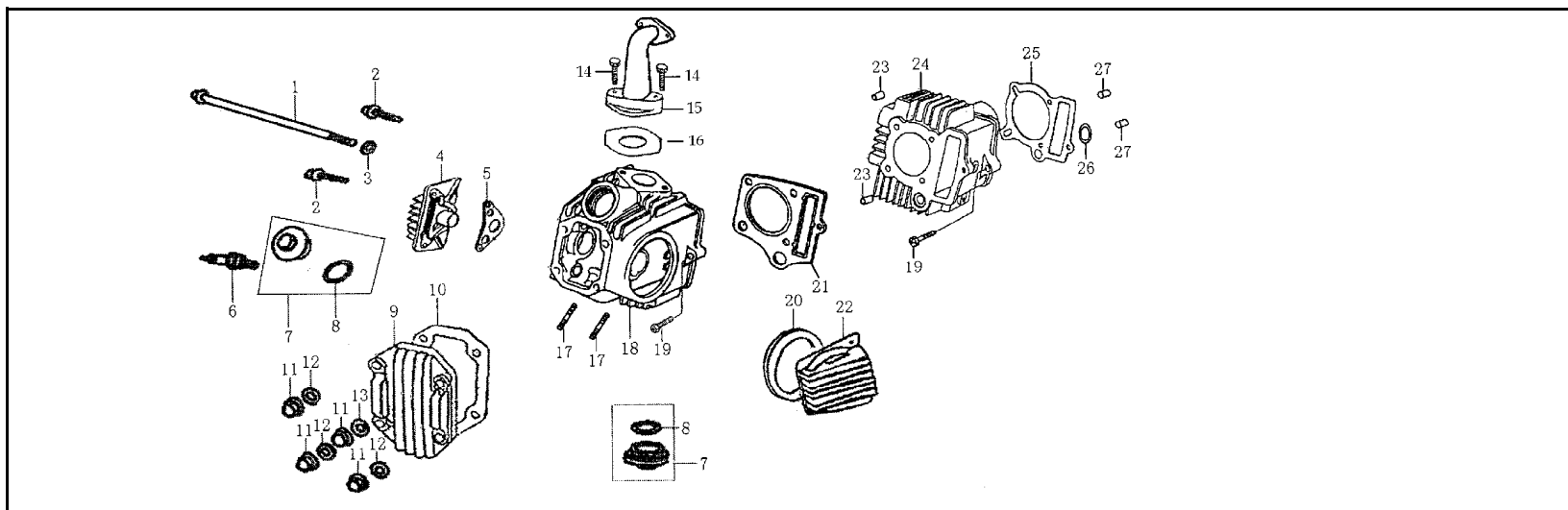
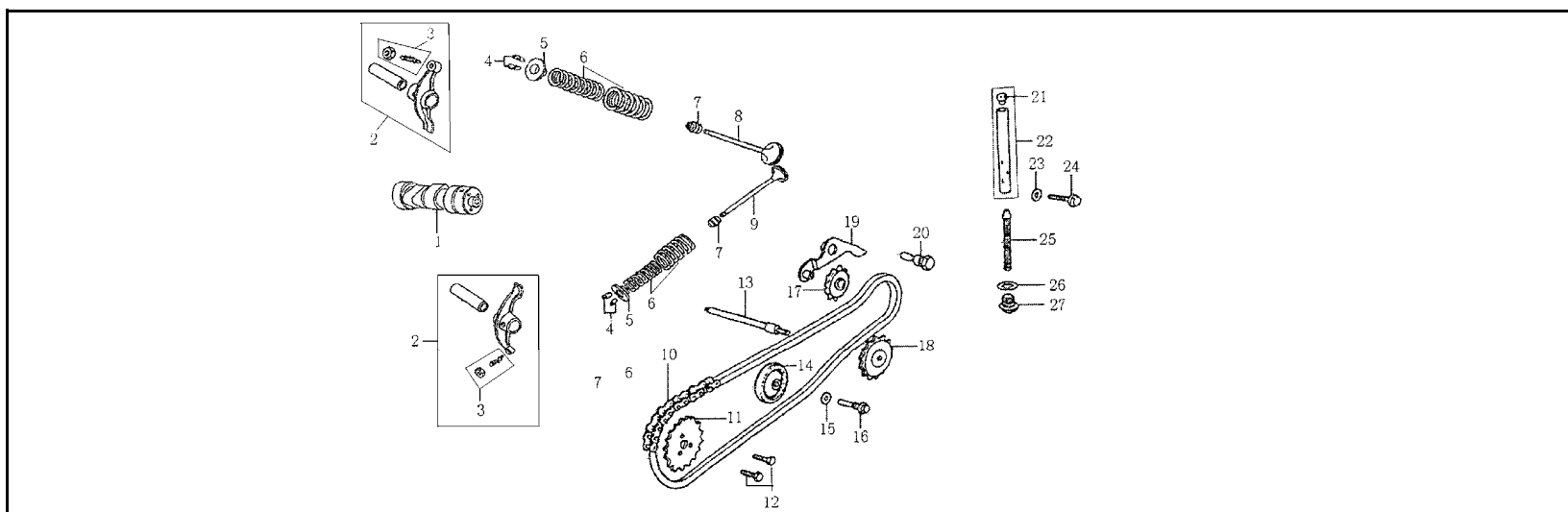




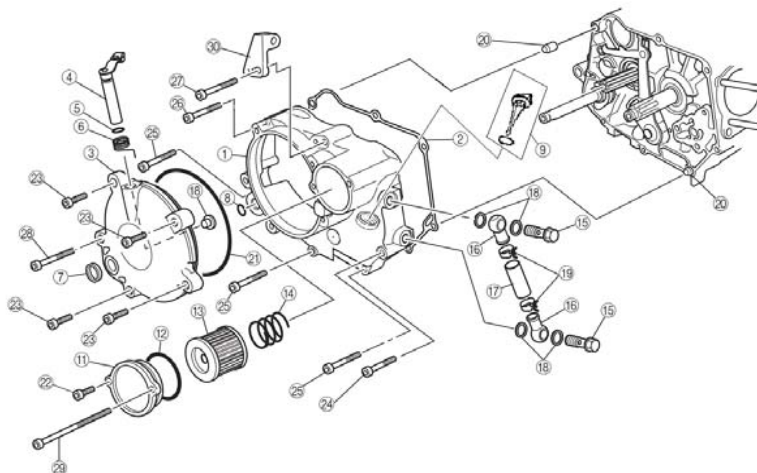
CYLINDER HEAD

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	83693	BOLT M6×110	1		21	83707	GASKET ASSY, CYLINDER HEAD	1
2	83716	BOLT M6×20	2		22	83708	COVER,LCYLINDER HEAD SIDE	1
3	83694	WASHER 6.5×1×12	1		23	83709	LOCATING DOWEL 8×14×7	2
4	83695	COVER, R.CYLINDER HEAD SIDE	1		24	83710	CYLINDER ASSY	1
5	83696	GASKET, CYLINDER HEAD RIGHT COVER	1		25	83711	GASKET, CYLINDER BLOCK	1
6		SPARK PLUG	1		26	83717	RUBBER GASKET	1
7	83697	COVER ASSY, VALVE CHAMBER	2		27	83712	DOWEL PIN 8×12×7	2
8		O-RING 31.5×3.55	2					
9	83698	UPPER COVER, CYLINDER HEAD	1					
10	83699	GASKET, CYLINDER HEAD UPPER COVER	1					
11	83700	NUT M7	4					
12	83701	WASHER 7.3×2.5×14	3					
13	83702	WASHER 7.3×2.5×14	1					
14	32785	BOLT M6×20	1					
15	83713	INTAKE MANIFOLD	1					
16	83715	GASKET,INTAKE	2					
17	83703	STUD M6×32	2					
18	83704	CYLINDER HEAD ASSY	1					
19	83705	BOLT M6×23	2					
20	83706	GASKET, CYLINDER HEAD LEFT COVER	1					



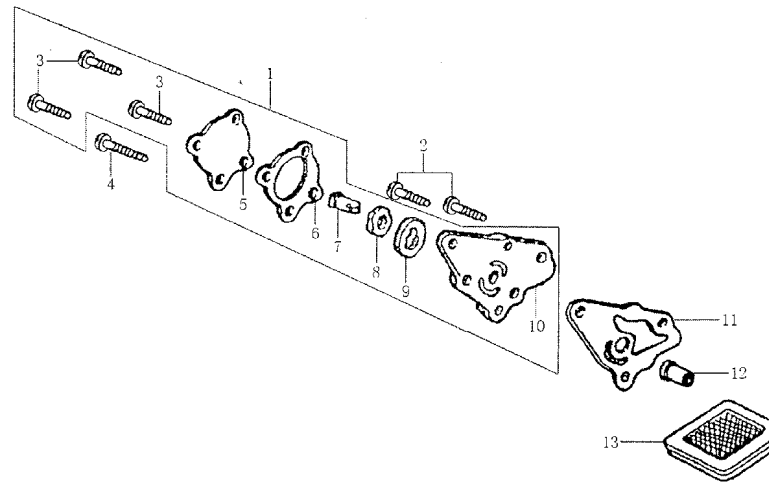
VALVE MECHANISM

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	60616	CAMSHAFT COMP	1		21	83735	CHAIN TENSIONER PUSH ROD HEAD	1
2	61926	VALVE ROCKER ARM SET	1		22	83736	TENSIONER PUSH ROD ASSEMBLY	1
3	26549	ADJUST BOLT & NUT SET	1		23	83737	WASHER 6.5×1.5×12	1
4	26550	VALVE COTTER SET	1		24	83738	BOLT M6×18	1
5	26553	RETAINER SET	1		25	83739	SPRING, TENSION PUSH ROD	1
6	26547	VALVE SPRING SET(DOUBLE SPRING)	1		26	83740	WASHER 14.2×1.5×20	1
7	26551	VALVE STEM SEAL SET	1		27	83741	SEALING PLUG M14×1.5	1
8	60614	INTAKE.VALVE	1		28			
9	60615	EXHAUST.VALVE	1		29			
10	83724	TIMING CHAIN ASSY (84)	1		30			
11	83725	TIMING DRIVEN SPROCKET	1		31			
12	83726	BOLT M5×12	2		32			
13	83727	OIL PUMP SPROCKET SHAFT	1		33			
14	83728	CHAIN GUIDE ROLLER GROUP (45)	1		34			
15	83729	WASHER 8.5×1.5×14	1		35			
16	83730	PIN, CAM CHAIN GUIDE ROLLER	1		36			
17	83731	TENSIONER ROLLER ASSY	1		37			
18	83732	OIL PUMP DRIVE SPROCKET	1		38			
19	83733	TENSIONER LEVER COMP	1		39			
20	83734	AXLE, CAM CHAIN TENSIONER LEVER	1		40			



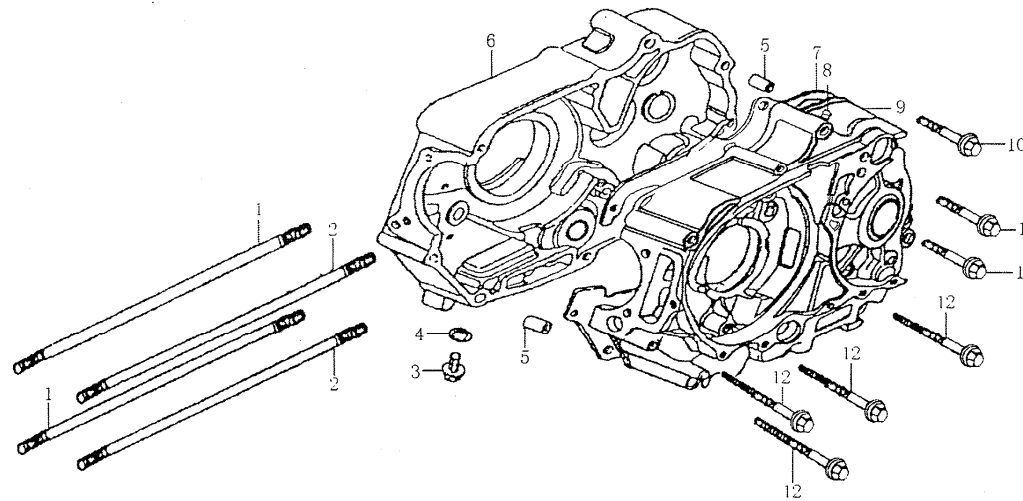
CRANKCASE COVER

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	83838	CRANK CASE COVER , RH	2		21	32781	O-RING	1
2	28324	GASKET, R.CRANKCASE COVER	1		22	32784	BOLT M6×15	1
3	83838	OUTER COVER , CLUTCH	1		23	32785	BOLT M6×20	4
4	83742	CLUTCH LEVER	1		24	32786	BOLT M6×40	1
5	32781	O-RING 14×1.5	1		25	32787	BOLT M6×50	3
6	83743	CLUTCH LEVEL SPRING	1		26	32788	BOLT M6×55	1
7	83767	OIL SEAL 13.8x24x5	1		27	32789	BOLT M6×60	1
8	32781	O-RING	1		28	32790	BOLT M6×75	1
9	83745	OIL GUAGE ASSY	1		29	32792	BOLT M6×132	1
10		O-RING 18×3	1		30			
11	32772	COVER,OIL FILTER	1		31			
12	32781	O-RING	1		32			
13	83486	OIL FILTER	1		33			
14	83839	OIL FILTER SPRING	1		34			
15	32773	BANJO BOLT	2		35			
16	33591	BANJO	2		36			
17	32773	OIL HOSE	1		37			
18	32777	SEALING WASHER	4		38			
19	32780	HOSE CLIP φ10	2		39			
20	83747	LOCATING DOWEL 8×12	2		40			



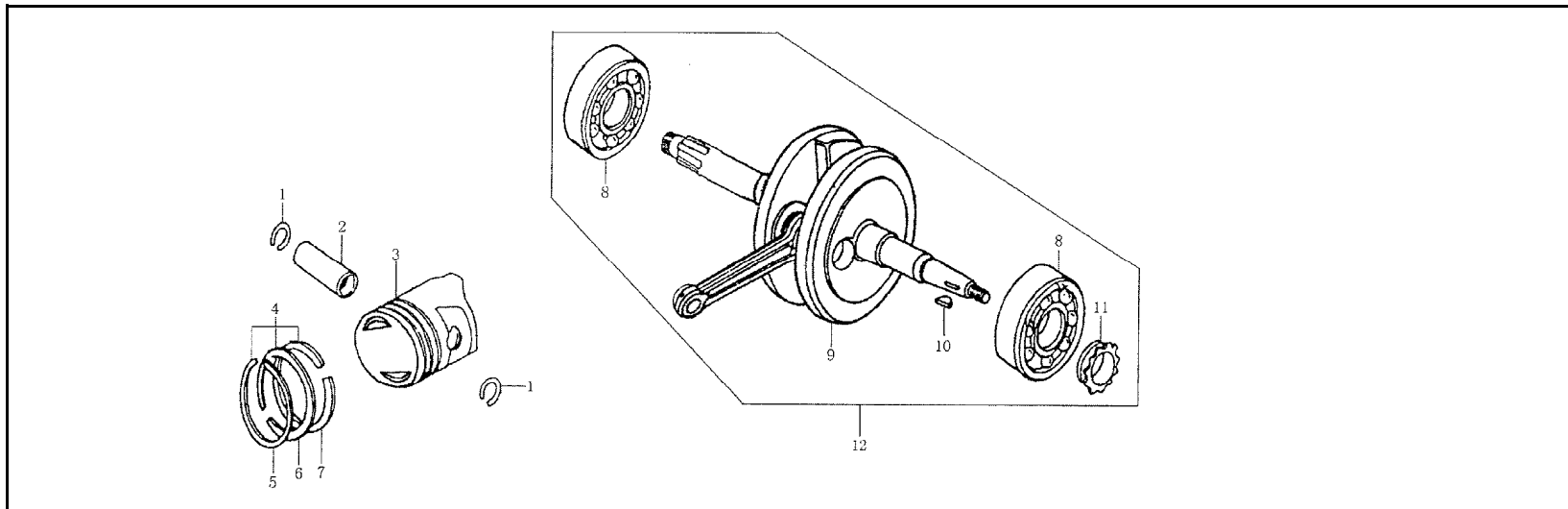
OIL PUMP

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	83748	OIL PUMP COMP	1		21			
2	83718	SCREW M6×16	2		22			
3		SCREW M5×10	3		23			
4	83719	SCREW M6×22	1		24			
5		OIL PUMP COVER	1		25			
6		GASKET, OIL PUMP COVER	1		26			
7		SHAFT, OIL PUMP	1		27			
8		INNER ROTOR, OIL PUMP	1		28			
9		OUTER ROTOR, OIL PUMP	1		29			
10		OIL PUMP HOUSE	1		30			
11	83749	GASKET, OIL PUMP	1		31			
12	83750	SPROCKET SLEEVE, OIL PUMP	1		32			
13	83751	OIL FILTER SCREEN	1		33			
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15					35			
16					36			
17					37			
18					38			
19					39			
20					40			



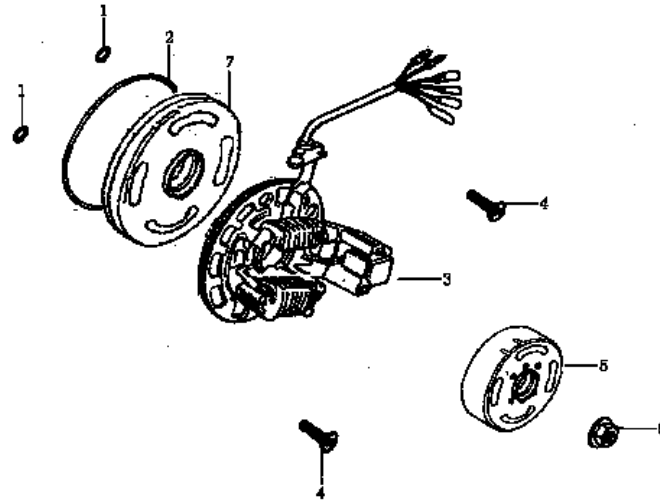
CRANKCASE

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	83752	STUD B	2		21			
2	83753	STUD A	2		22			
3	83755	OIL DRAIN PLUG M12×1.5	1		23			
4	83754	WASHER 12.5×1.5×20	1		24			
5	83720	LOCATING DOWEL 10×14	2		25			
6	83756	R.CRANKCASE ASSY	1		26			
7	83757	GASKET, CRANKCASE	1		27			
8	83758	TIE-IN, BREATHER TUBE	1		28			
9	83721	L.CRANKCASE ASSY	1		29			
10	83759	BOLT M6×60	2		30			
11	83760	BOLT M6×45	1		31			
12	83761	BOLT M6×65	4		32			
					33			
14					34			
15					35			
16					36			
17					37			
18					38			
19					39			
20					40			



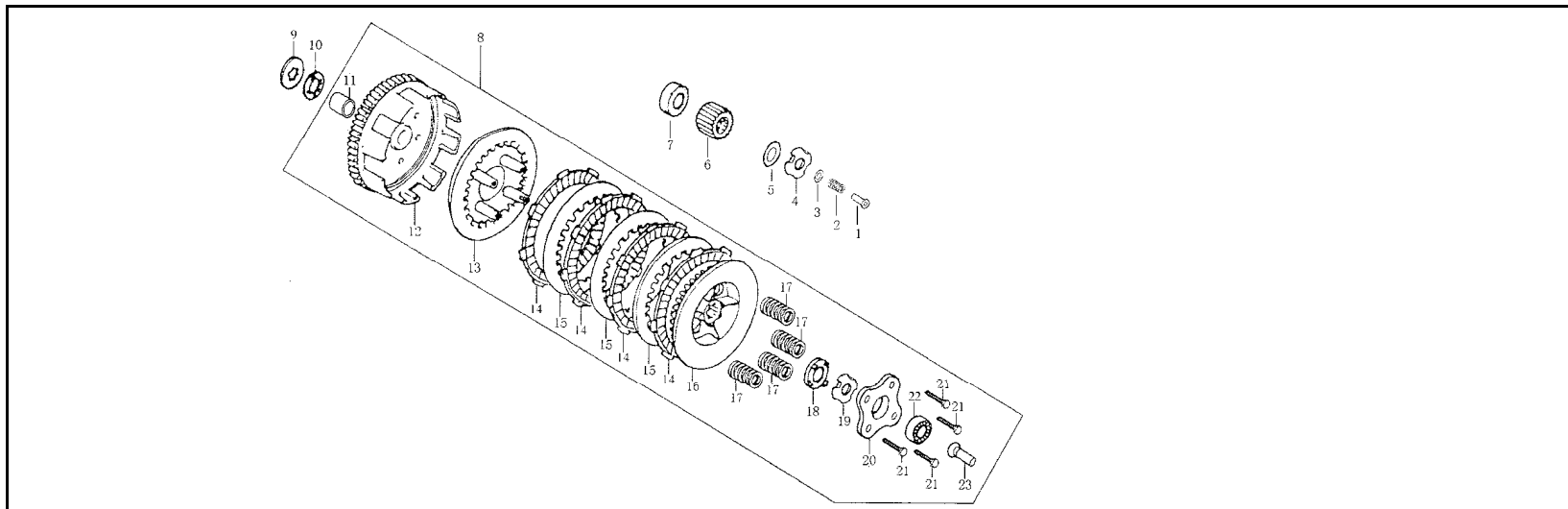
CRANKSHAFT/PISTON/CONNECTING ROD COMP

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	31796	CLIP, PISTON PIN	2		21			
2	24999	PIN, PISTON	1		22			
3	83404	PISTON	1		23			
4	36549	PISTON RING COMP	1		24			
5		PISTON RING 1	1		25			
6		PISTON RING 2	1		26			
7		OIL RING ASSY	1		27			
8		BEARING (6304)	2		28			
9		CONNECTING ROD ASSY	1		29			
10		SEMICIRCLE KEY 4x12.5	1		30			
11		TIMING DRIVE SPROCKET	1		31			
12	83765	CRANKSHAFT COMP.CONNECTING ROD	1		32			
13					33			
14					34			
15					35			
16					36			
17					37			
18					38			
19					39			
20					40			



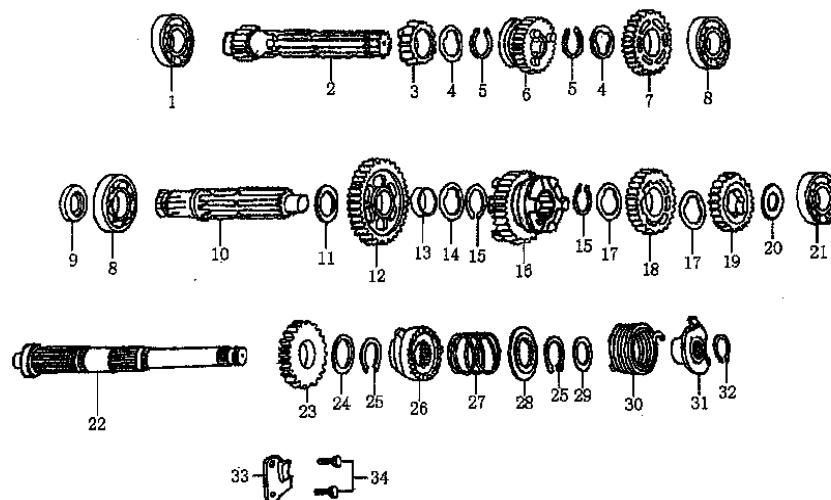
MAGNETO COMP

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	40811	O-RING 6.5×1.8	2		21			
2	40811	O-RING 106.8×2	1		22			
3	83722	STATOR ASSY, MAGNETO	1		23			
4		BOLT M6×16	2		24			
5	83762	ROTOR ASSY, MAGNETO	1		25			
6	83763	NUT	1		26			
7	83746	CDI			27			
8	83744	WIRING			28			
9					29			
10					30			
11					31			
12					32			
13					33			
14					34			
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16					36			
17					37			
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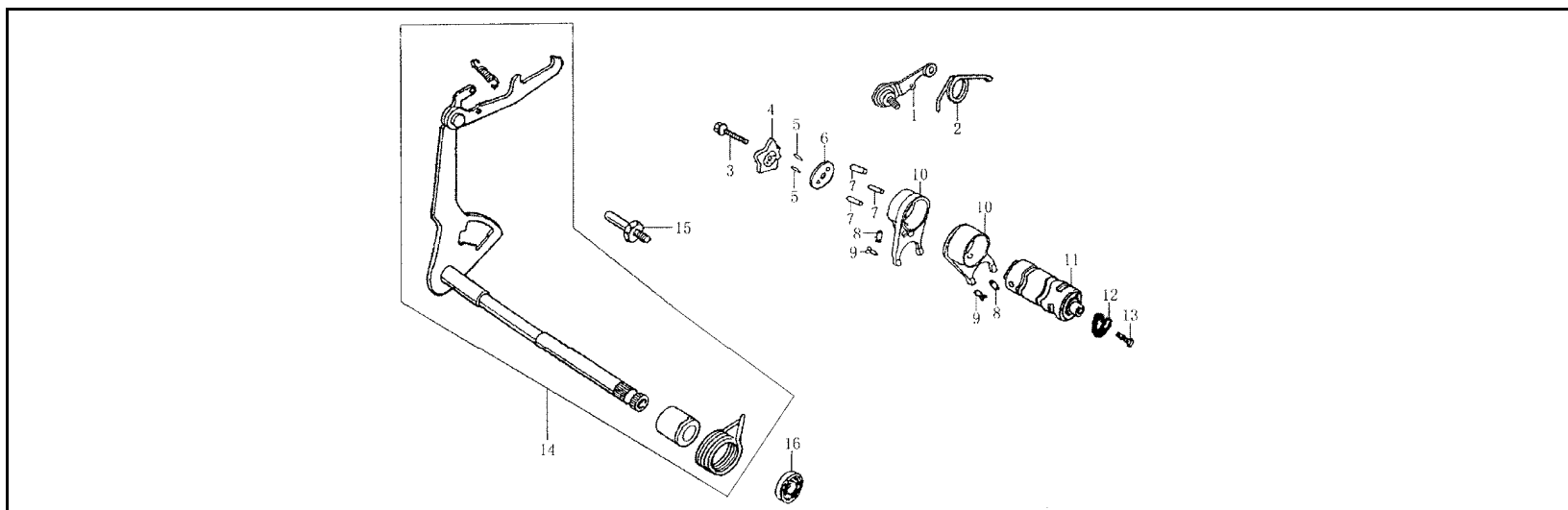
CLUTCH

Ref No.	Part No.	English Description	Q'ty	Ref No.	Part No.	English Description	Q'ty
1	32775	OIL THROUGH	1	21	83785	BOLT M6×22	4
2	83714	SPRING, OIL THROUGH	1	22	83786	BEARING (6001)	1
3	32782	WASHER M6 (SUS)	1	23	83787	PUSH ROD, CLUTCH	1
4	83768	NUT	1	24			
5	83769	SPRING WASHER	1	25			
6	83677	DRIVE GEAR 18T	1	26			
7	83770	BOSH	1	27			
8	83771	CLUTCH ASSEMBLY	1	28			
9	83772	SPRING WASHER, CLUTCH	1	29			
10	83773	FIXING RING, CLUTCH	1	30			
11	83774	SLEEVE, CLUTCH	1	31			
12	83775	OUT CASE ASSEMBLY, CLUTCH	1	32			
13	83776	PRESSURE PLATE, CLUTCH	1	33			
14	83778	FRICTION PLATE, DRIVE, CLUTCH	4	34			
15	83779	FRICTION PLATE, DRIVEN, CLUTCH	3	35			
16	83780	CENTER SLEEVE, CLUTCH	1	36			
17	83781	SPRING, CLUTCH	4	37			
18	83782	THRUST WASHER	1	38			
19	83783	NUT	1	39			
20	83784	END COVER, CLUTCH	1	40			



TRANSMISSION MECHANISM

Ref No.	Part No.	English Description	Q'ty	Ref No.	Part No.	English Description	Q'ty
1	83788	BEARING (6001)	1	21	83808	BEARING (6201)	1
2	83789	PIVOT, MAINSHAFT	1	22	83809	PIVOT, KICK STARTING SHAFT	1
3	83790	MAINSHAFT 2ND SPEED GEAR	1	23	83810	GEAR, KICK STARTER	1
4	83791	SPACER WASHER 15.5×1.2×21	2	24	83811	WASHER 20.2×1.0×27	1
5	83792	CIRCLIP	2	25	83812	CIRCLIP 20	2
6	83793	MAINSHAFT 3RD SPEED GEAR	1	26	83813	RATCHET WHEEL, KICK STARTER	1
7	83794	MAINSHAFT 4TH SPEED GEAR	1	27	83814	SPRING, KICK STARTING RATCHET WHEEL	1
8	83795	BEARING (6203)	2	28	83815	SPRING SEAT	1
9	83796	OIL SEAL 17×29×5	1	29	83816	THRUST WASHER 17.2×1.0×24	1
10	83797	PIVOT, COUNTERSHAFT	1	30	83817	RETURN SPRING, KICK STARTING SHAFT	1
11	83798	THRUST WASHER 17.2×1.2×26	1	31	83818	SEAT, SPRING, KICK STARTING SHAFT	1
12	83799	COUNTERSHAFT 1ST SPEED GEAR	1	32	83819	CIRCLIP 16	1
13	83800	SLEEVE, COUNTERSHAFT GEAR 20×19	1	33	83820	BOLT M6×20	2
14	83801	SPACER WASHER 18.5×1.2×26	1	34	83821	LIMIT PLATE, KICK STARTING SHAFT	1
15	83802	CIRCLIP φ18.5	2	35			
16	83803	COUNTERSHAFT 2ND SPEED GEAR	1	36			
17	83804	SPACER WASHER 18.5×1.2×24	2	37			
18	83805	COUNTERSHAFT 3RD SPEED GEAR	1	38			
19	83806	COUNTERSHAFT 4TH SPEED GEAR	1	39			
20	83807	WASHER 13.7×0.5×26	1	40			



GEARSHIFT MECHANISM

Ref No.	Part No.	English Description	Q'ty		Ref No.	Part No.	English Description	Q'ty
1	83822	LOCATING PLATE UNIT	1		21			
2	83823	SPRING, LOCATING PLATE	1		22			
3	83824	BOLT M6×16	1		23			
4	83825	STOPPING PLATE	1		24			
5	83826	NEEDLE ROLLER, GEARSHIFT DRUM 3×8.8	2		25			
6	83827	RETAINER, GEARSHIFT DRUM	1		26			
7	83828	PIN, GEARSHIFT DRUM 4×13	3		27			
8	83829	GUIDE PIN	2		28			
9	83830	CLIP, SPRING	2		29			
10	83831	GEARSHIFT FORK	2		30			
11	83832	GEARSHIFT DRUM	1		31			
12	83833	CONTACT, GEAR INDICATION	1		32			
13	83834	SCREW	1		33			
14	83835	ASSEMBLY, GEARSHIFT LEVER	1		34			
15	83836	BOLT M8×11	1		35			
16	83837	OIL SEAL 11.6×24×10	1		36			
17					37			
18					38			
19					39			
20					40			